OUR CUSTOMERS TELL US, THEY HAVE NEVER MISSED A NEW PRODUCT LAUNCH UTILIZING THE THOMAS GROUP.

Custom Metal Stamping / Deep Drawing / Embossing / Anodizing / Gasketing / Tool Making









THOMAS GROUP KNOW-HOW

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GLOBAL CUSTOM METAL STAMPING PROVIDER

Leader in the custom metal stamping Industry since 1963

- · Global Manufacturing presence, stamping over 5 billion parts a year
- Unrivaled engineering expertise and experience producing custom metal stampings
- High speed mass production equipment with progressive and eyelet transfer presses
- · Capabilities for small and mid sized parts
- · Materials from tin plated steel to alumunum
- · Stampings from 0.25 to 0.55 mm
- · Chemical and electrolytical anodizing surface technology
- · Embossing, Gasketing
- Deep Drawing
- · ISO 9001 Certified

View the details









THOMAS GROUP SERVES THESE INDUSTRIES:

- Industrial
- Aerosol
- Cosmetics
- Pharmaceautical
- · Consumer
- Electronics
- · Lawn & Garden
- Automotive
- Aerospace

THOMAS GROUP COMPETENCE

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CUSTOM ENGINEERED STAMPINGS

- Progressive stamping for high running products
- Transfer stamping for complex shapes
- Deep drawing technology for various materials
- Solutions for actualizing your ideas and fulfilling your requirements
- Anodizing technology to implement your color designs
- · Embossments and rolled features



OUR TECHNOLOGY

- · Progressive presses
- · Transfer presses
- Gasketing machines
- Anodizing lines
- Electrolytical as well as chemical
- Anodization processes
- Embossing

THOMAS GROUP TOOLSHOP

OUR CUSTOMERS TELL US, THEY HAVE NEVER MISSED A NEW PRODUCT LAUNCH UTILIZING THE THOMAS GROUP.



PRODUCT DEVELOPMENT AND ENGINEERING

We are able to offer the full service package:

- From your first draft and your first drawing to the initial concept
- · Definition of tools and procedures
- Produce customer samples
- Test phase and samples
- · Manufacture and insertion of tools and procedures



FIRST CUSTOMER DRAWING



TOOL MANUFACTURING



CONCEPT DEVELOPMENT



TEST PHASE AND SAMPLING



DESIGN OF TOOLS AND PROCESSES



MANUFACTURING SOP

OUR TECHNOLOGY

- Projectmanagement
- · CAD
- · 3D print
- Material testing
- Turning
- Milling
- Grinding
- · EDM
- Assembly

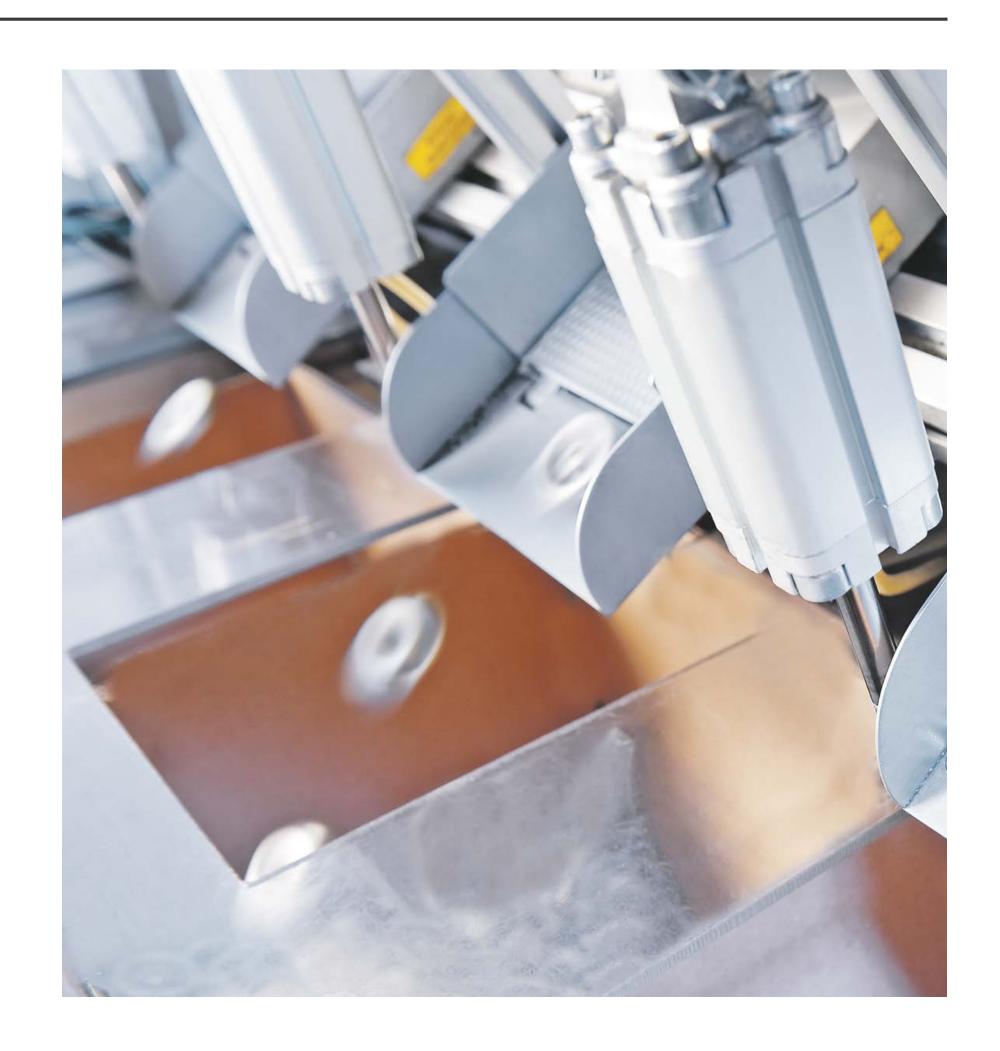
THOMAS GROUP RELIABILITY

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QUALITY

- Our commitment to quality, service and reliability are the hallmarks at all of our production sites. We satisfy all customer quality requirements.
- Continuously improving with our ISO 9001 certified systems.
- Our global presence allows us to be responsive to all customers regardless of geography.
- · With our standardized production processes we guarantee the same quality no matter where we supply our customers.
- · We ship on time and in full.



THOMAS GROUP METAL STAMPING

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CAPABILITIES & MATERIALS

- · We use Aluminum, Copper, Brass, Steel, Stainless Steel as well as Tinplate.
- Our Stainless-Steel Thicknesses up to .020"
 and thicknesses of up to .032"
 Aluminum, Brass and Copper up to .040" Thickness
- · Drawing- Length of Draw will all depend on Part design.
- We can do shapes such as Ovals, Circles, Squares, Double
 Diameter, and some triple Diameter components.
- ▶ Unsure about our capabilities or simply like to know more?
- ► Inquire about your project?

